

elle *P/W* APR 02 2018 *4/13*



**Dart Aerospace Ltd.**  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

**Tel (613) 632-5200**

**D119-755-014**  
**Job Sheet 175283**



**Part No: D119-755-014**

**Job Qty: 1 ea**

**Part Name:** Bubble Window, RH



**Part Weight: 0 lbs**

**Status:** Scheduled

**Priority:** Medium

**Job Created: 4/2/18**

**Job Tracking No:**

**Due Date: 4/2/18**

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** DWG REV B IPP A New Issue 6/28/2007 DL IPP B Dwg. Update 4/25/2008 DL verified by:DD

**Ship Via:**

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  | 4/2/18     | 4/2/18   | 0.00      | 0.00    | Start Up Stores/Pkg-1 | DAS       | JUN 28 2018 |
| 110   | Packaging          | 1 pcs | 4/2/18     | 4/2/18   | 0.00      | 0.00    | Packaging1-1          | 6         | JUN 28 2018 |
| 120   | QC                 | 1 pcs | 4/2/18     | 4/2/18   | 0.00      | 0.00    | QC4                   | 9-89      | JRB         |
| 125   | DC                 | 1 pcs | 4/2/18     | 4/2/18   | 0.00      | 0.00    | DC                    |           | JRB         |
| 130   | Packaging          | 1 pcs | 4/2/18     | 4/2/18   | 0.00      | 0.00    | Packaging3-1          |           |             |
| 140   | QC21-FG            | 1 Ea  | 4/2/18     | 4/2/18   | 0.00      | 0.00    | QC21                  | DAS       |             |

Part Op **125** - Photocopy bluefile & type labels per PPP 119-755-014 CHG 001  
 Descriptions: **130** - Identify and pack for shipping as per PPP D119-755-014 Location : FG104

**DAS**  
**53**  
**9-89**

JUL 13 2018

## Job BOM

| Part / Item | Component Name               | Quantity              | Operation             | Container |
|-------------|------------------------------|-----------------------|-----------------------|-----------|
| D2126       | Locking Seal (Sold Per Foot) | 7.0833 ft (7.0833 ea) | 90-Start up Operation | 2024326   |
| D3561-1     | Seal Insert Tool             | 1 Ea (1 ea)           | 90-Start up Operation | 5057269   |
| D3624-2     | Bubble Window                | 1 Ea (1 ea)           | 90-Start up Operation | 90643104  |

## Job Allocations

| Operation             | Component Part          | Required | Inventory | Allocated |
|-----------------------|-------------------------|----------|-----------|-----------|
| 90-Start up Operation | D2126-085 <sup>11</sup> | 7 Feb    | 296       | 0         |
|                       | D3561-1                 | 1        | 5         | 0         |
|                       | D3624-2                 | 1        | 2         | 0         |



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**Container No: S088369**



Part: D119-755-014

**Job No: 175283**

**Serial No/Batch: S088369**

Revision:

Inspector:

**Exp Date:**

**Instructions:**

Date: 06/28/18

'8 10:54 AM Dart.Gagnon.Michelle

Part Number D119-755-014  
Description BUBBLE WINDOW, RH

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